

TECHNICAL SHEET

Econotuf®

12 & 18 mm

The budget friendly doormat for busy places



DESCRIPTION



This sectional entrance mat consists of rubber layers laced with 6 layers of continuous polyester fibres* creating a drying surface on both the top and bottom of the mat. The mat has been uninterruptedly vulcanised which guarantees the strength of the mat as well as the longevity of the textile. As the mat consists of new rubber strips, it has a uniform colour surface.

The drying strips are alternated with aluminium, PVC or brass (only in 18 mm) scraping profiles and are tightened through galvanized steel wires. At the extremities, the steel wires are clamped in edge profiles. Thanks to the identical appearance of both sides, the mat can be used double sided in case of symmetrical forms.



APPLICATION

The mat has been developed for indoor use or outdoor only if the mat is fully covered (without direct precipitation). Thanks to the closed construction, the Econotuf is very appropriated for high traffic and rolling materials. For heavy rolling materials, we recommend the mat in 18 mm with double drying strips.

Traffic 2.500+ passages daily

Locations Airports, schools and public buildings, offices, shopping malls, private homes.

PRODUCTION

The mat is made to size. In the walking direction, the Econotuf consists of different sections of 35 cm up to 65 cm. Aesthetically, the different sections form a harmonious whole. In case the width exceeds 3 meters, the lay-out and splitting up of the mat are discussed with the customer. Consequently, the sections are installed next to one other, separated by an inverted T-bar. The required function and surroundings are relevant for the width of the mat. The Econotuf is available in a closed or open structure (4 mm distance) with single or double rubber strips.

Warranty 5 years

Personalisation Logo strip in stainless steel is possible.

**Colour variation possible in different realisations*

INSTALLATION

The height of the mat is 12 or 18 mm and is installed in an even matwell of respectively 15 or 20 mm. The corresponding built-in frame is made of anodised aluminium or brass (the latter is only available in 20 mm). If the mat has to be installed on the floor, an anodised aluminium ramping profile is possible. Taking into consideration the influence of the used materials, we do not recommend to install underfloor heating under the matwell.

MATERIAL CHARACTERISTICS

| Profiles | |
|---|--|
| Material | brut aluminium (min 78% recycled) anodised aluminium (25 microns) (min 78% recycled) hard high-resistant PVC brass |
| Sizes | 11,4 mm height (mat height 12 mm) 15 mm height (mat height 18 mm) |
| Coefficient of linear thermal expansion | aluminium 0,0238 mm/m per °C (± 1 mm per 40 °C) PVC 0,08 mm/m per °C (± 3 mm per 40 °C) brass 0,0238 mm/m per °C (± 1 mm per 40 °C) |
| Steel wire | |
| Material | hard full cold galvanised |
| Thickness galvanisation | 30 to 35 microns, 260 gm zinc/m ² wire |
| Diameter | min. 2 mm |
| Hardness | 1180 to 1370 N/mm ² |

| Rubber strips | |
|----------------------------|--|
| Material | rubber layers with continuous layers of tissue, min. 50% vulcanised massive rubber, no recycling materials |
| Composition drying textile | 6 tissue layers of nylon fibres 7 intermediate layers SBR rubber thickness 1,65 mm 2 outer layers SBR rubber thickness 0,5 mm chain 109 dr/dm polyethylene weft 43 dr/dm polyester |
| Thickness rubber sheet | 14,5 mm (± 0,5 mm) |
| Hardness rubber | 75 ± 5 shore A |
| Density rubber | 1,23 |
| Height rubber strips | 12 or 18 mm |
| Width rubber strips | 15 mm |
| | <i>High temperatures in combination with moisture can result in a possible shrink of the mat.</i> |

MAT CHARACTERISTICS

The total height of the mat is 12 or 18 mm. The steel wires run through and hence connect the profiles. The distance between the tension cables is max. 35 cm. The weight of the mat is:

| | SINGLE 18 mm | DOUBLE 18 mm | SINGLE 12 mm | DOUBLE 12 mm |
|------------------|--------------|--------------|--------------|--------------|
| Aluminium | 17,7 kg | 16,6 kg | 13,6 kg | 13,0 kg |
| PVC | 15,8 kg | 15,4 kg | 11,7 kg | 12,0 kg |
| Brass | 28,5 kg | 26,4 kg | x | x |

TESTS

In collaboration with Ghent University

Fire test

The mat is conform to class Bfl in the walking direction, in accordance with EN ISO 11925-2 and EN ISO 9239-1 (2012).

Smoke test

The mat is conform to class S1 (2012).

Static load test

The mat withstands a pressure of 800 kg per cm² for the version in 12 mm and 1000 kg per cm² for the version in 18 mm. See testing reports 03-601 and 03-601 bis. There is no restriction for the load created by normal passages, shopping carts and wheelchairs. For heavy traffic, Verimpex recommends to always use a security plate and to avoid all circular movements.

Fire and smoke tests have been performed following the classification EN13501-1 (2007+A1:2009). The products are neither impregnated nor coated; it always concerns sustainable characteristics of the used materials.

ECOLOGICAL FOOTPRINT

Verimpex intends to reduce its ecological footprint for each of its products. For that reason, all products are manufactured in line with 100% renewable energy and local materials.

All materials used for the production of this mat are recyclable and can receive another life at Verimpex. For more details, please consult our website.

Verimpex Matting reserves the right to make adjustments to the products without prior communication.

